



**CLIMB ON**

# STRAIGHT RUNG REPLACEMENT

READ THESE INSTRUCTIONS COMPLETELY BEFORE YOU START. IF YOU DON'T UNDERSTAND THESE INSTRUCTIONS, PLEASE CALL 800-453-1192 FOR ASSISTANCE

Procedure for replacing the straight rung on Little Giant Ladder Systems **CAGE®** elevated enclosed platforms, and **Combo SXE, Conquest, Dark Horse, and FG Select Step** ladders.

1. Failure to comply with all instructions may result in serious injury.
2. Make sure this kit is compatible with your ladder. Before installing this kit, identify all kit components. If any components are missing, damaged or if you have any questions concerning the use of this kit on Little Giant Ladder Systems products, please contact our Customer Experience Team at 800-453-1192. Do not substitute any components.
3. Inspect the ladder before installing this kit. Repair or replace any damaged or missing parts before using the ladder. Use only Little Giant Ladder Systems repair or replacement parts. If you are unable to repair it, discard the ladder.

## COMPONENTS IN KIT



STRAIGHT RUNG



(2) RUNG CAP



(4) LOCK NUT



(4) BUTTON HEAD  
SOCKET CAP SCREW

## TOOLS NEEDED

3/32" ALLEN WRENCH



3/8" WRENCH



HAMMER



3/16" DRILL BIT



CHISEL



3/16" PUNCH

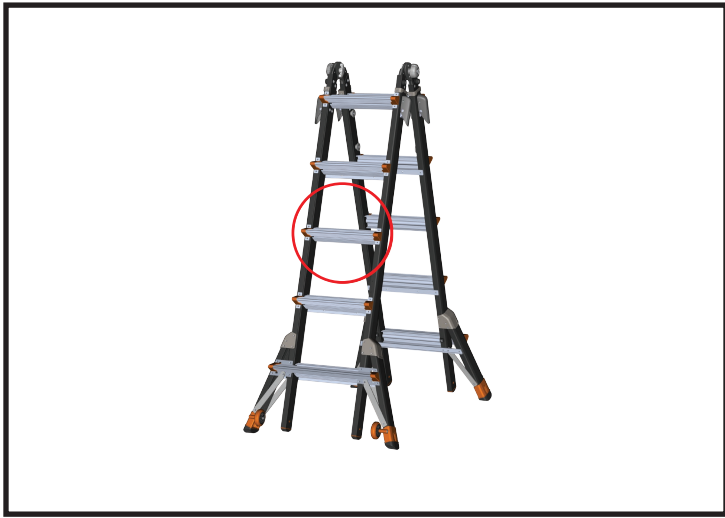


DRILL

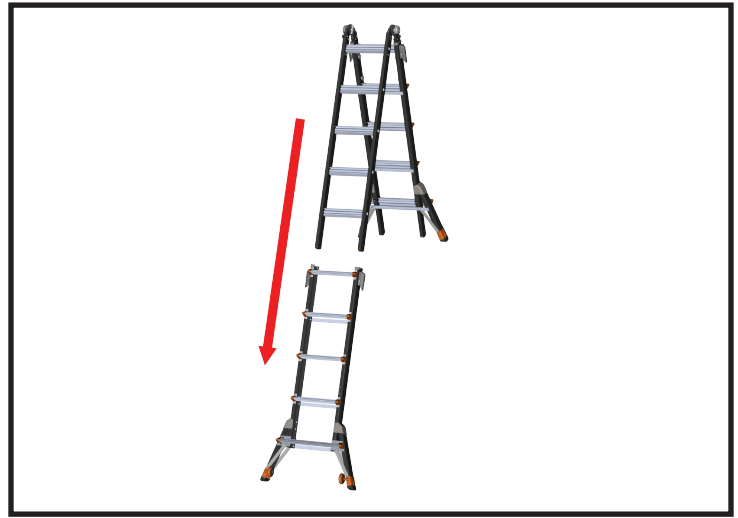


NOTE: IF ANY OTHER PART OF THE LADDER IS DAMAGED BEFORE OR DURING THE PROCESS OF INSTALLING AND/OR REPAIRING, PLEASE CONTACT OUR CUSTOMER EXPERIENCE TEAM FOR ASSISTANCE AT 800-453-1192.

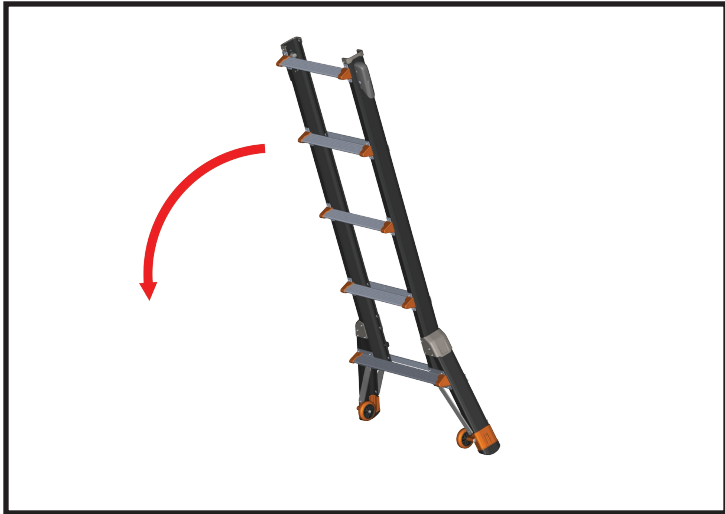
**DO NOT USE A DAMAGED LADDER!**



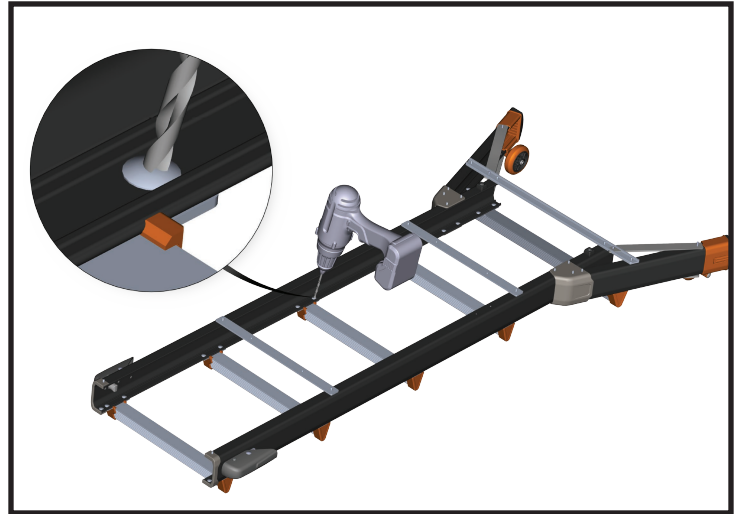
1. Identify the (existing) straight rung that needs to be replaced.



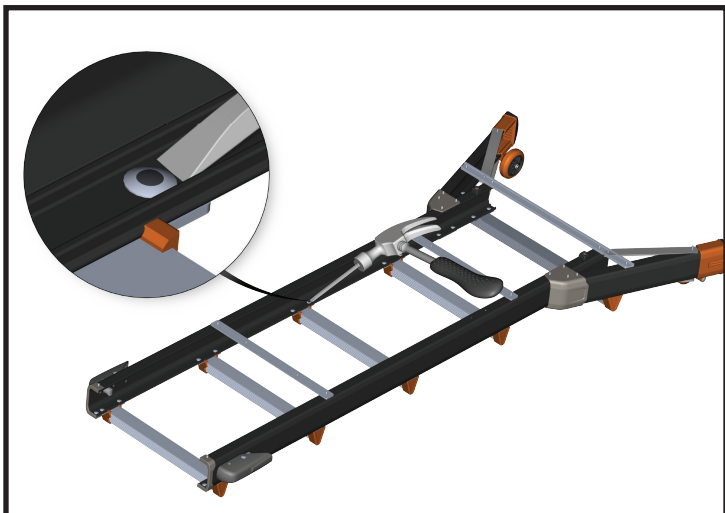
2. Remove the outer section from the inner section. **If working on a CAGE® elevated enclosed platform with descent control, see additional included instructions.**



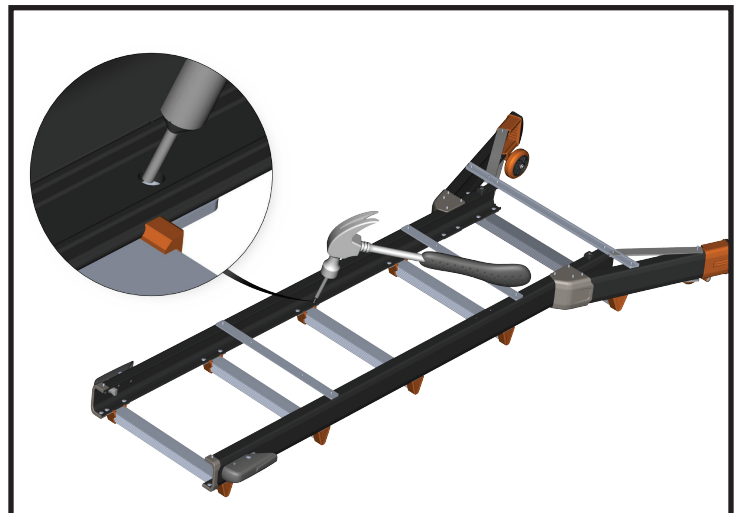
3. Lay the outer section on its face to make the following steps easier.



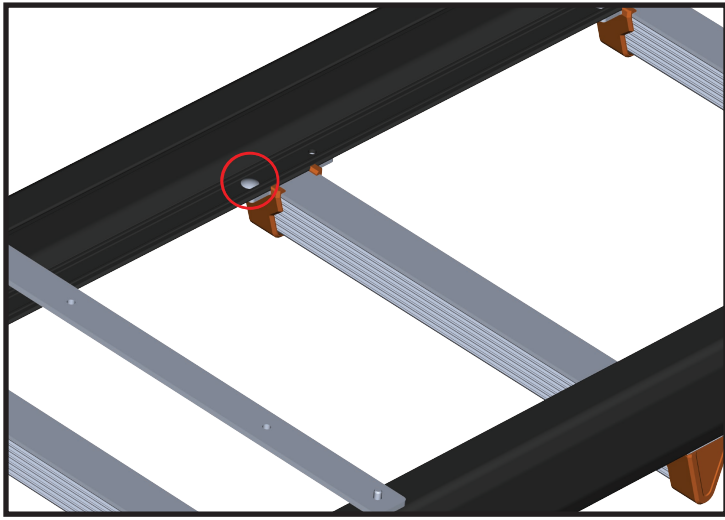
4. Using a drill with a 3/16" drill bit, drill through **ONLY THE HEAD** of the rivet. (As shown in the illustration).



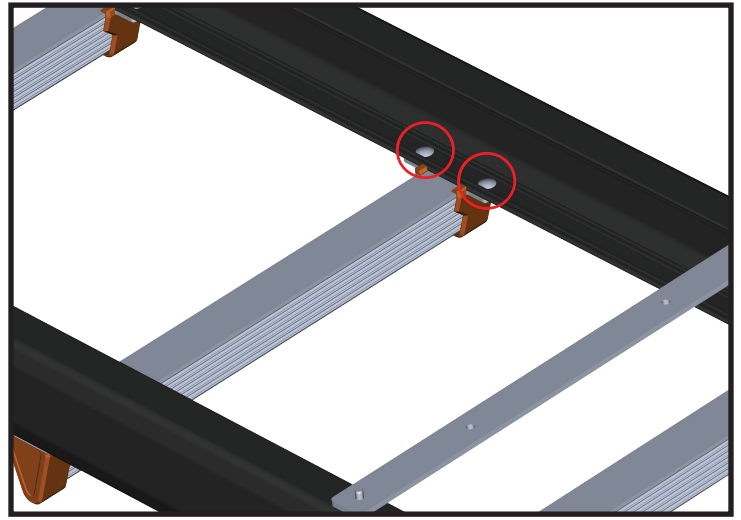
5. Using a chisel and hammer, tap off the remainder of the rivet head. Take care to not damage fiberglass rail.



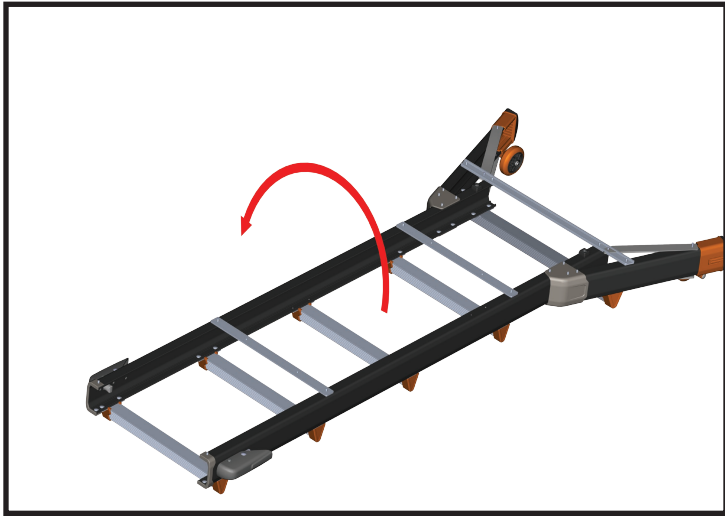
6. Using a 3/16" punch and a hammer, punch out the remainder of the rivet shaft.



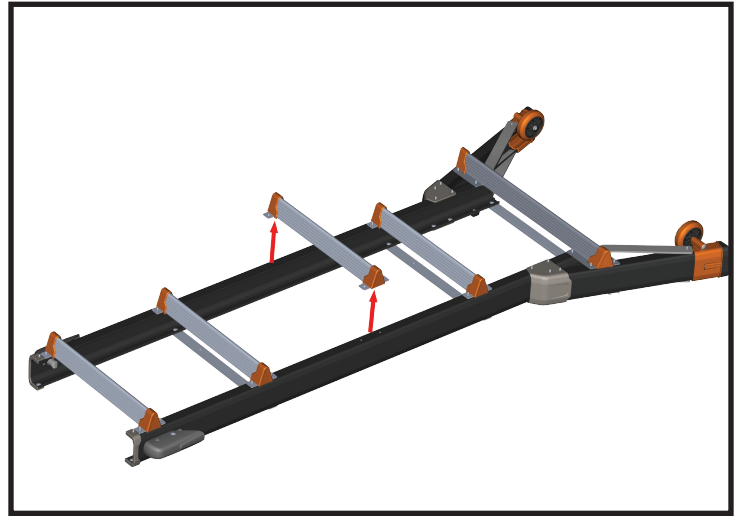
7. Repeat steps 4-6 on the adjacent rivet, as shown in the illustration.



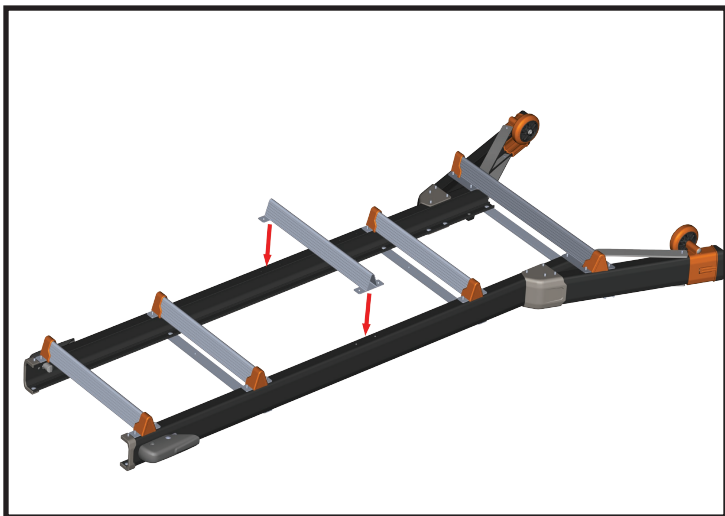
8. Repeat steps 4-6 on the 2 rivets located on the opposite side of (existing) straight rung.



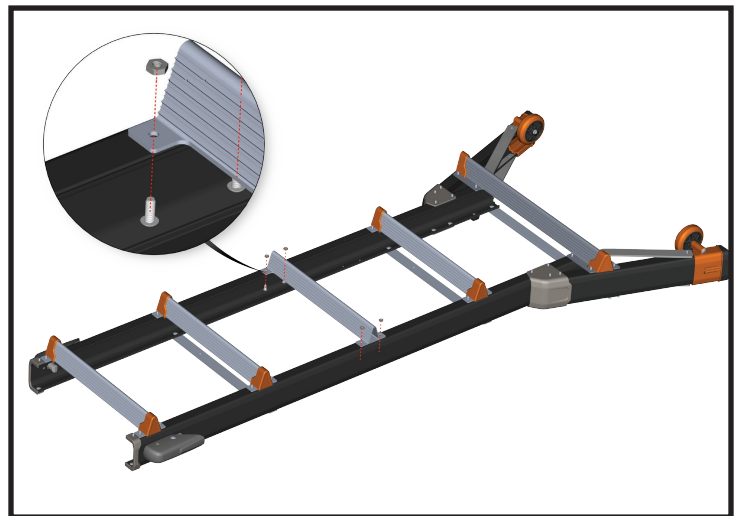
9. Flip the outer assembly on its back to make the following steps easier.



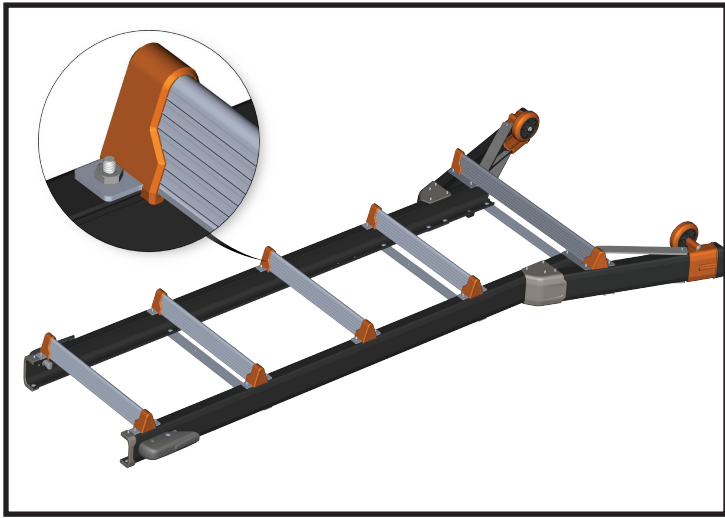
10. Remove the (existing) straight rung.



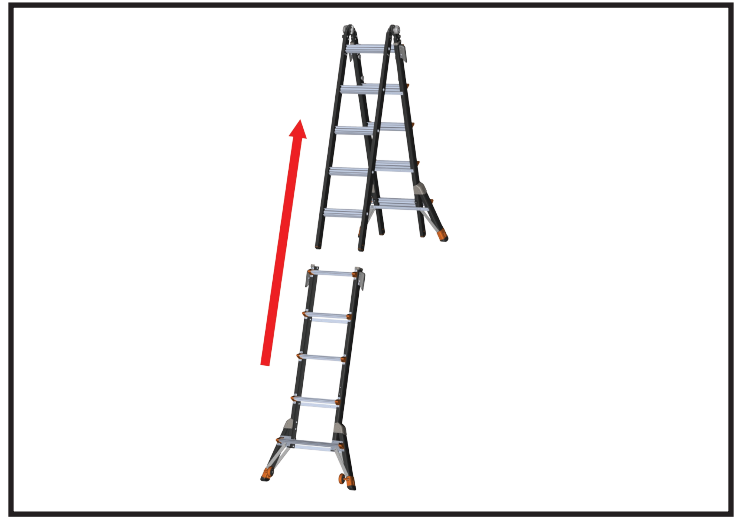
11. Place the (new) straight rung on the outer assembly.



12. Insert the (4) lock nuts and (4) button head screws (as shown in the illustration). Then tighten with a  $\frac{3}{32}$ " allen wrench and a  $\frac{3}{8}$ " wrench.



13. Install the (new) rung caps over the ends of the rung, making sure the tabs clip into place around the rung.



14. Reinstall the outer assembly onto the inner assembly. **If working on a CAGE® elevated enclosed platform with descent control, see additional included instructions.**



15. Once all of the steps have been completed, make sure that the replaced rung is completely stable before use.